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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/762,948	01/22/2004	Jeffrey P. Allen	05046-00041	5979

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BANNER & WITCOFF, LTD.
28 STATE STREET
28th FLOOR
BOSTON, MA 02109-9601

EXAMINER

CANTELMO, GREGG

ART UNIT	PAPER NUMBER
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1745

DATE MAILED: 05/18/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary

Application No.

10/762,948

Applicant(s)

ALLEN, JEFFREY P.

Examiner

Gregg Cantelmo

Art Unit

1745

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --
Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on 26 January 2006.
2a) ☒ This action is **FINAL**. 2b) ☐ This action is non-final.
3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 1-13 and 31-33 is/are pending in the application.
4a) Of the above claim(s) _____ is/are withdrawn from consideration.
5) ☐ Claim(s) _____ is/are allowed.
6) ☒ Claim(s) 1, 10-13 and 31-33 is/are rejected.
7) ☒ Claim(s) 2-9 is/are objected to.
8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☐ The specification is objected to by the Examiner.
10) ☒ The drawing(s) filed on 01 November 2005 is/are: a) ☒ accepted or b) ☐ objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) ☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
a) ☐ All b) ☐ Some * c) ☐ None of:
1. ☐ Certified copies of the priority documents have been received.
2. ☐ Certified copies of the priority documents have been received in Application No. _____.
3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).
* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- 1) ☒ Notice of References Cited (PTO-892)
2) ☐ Notice of Draftsperson's Patent Drawing Review (PTO-948)
3) ☐ Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)
Paper No(s)/Mail Date _____.
4) ☐ Interview Summary (PTO-413)
Paper No(s)/Mail Date. _____.
5) ☐ Notice of Informal Patent Application (PTO-152)
6) ☐ Other: _____.

DETAILED ACTION

Response to Amendment

1. In response to the amendment received January 26, 2006:
 - a. Claims 1-13 and 31-33 are pending;
 - b. The previous objections and rejections have been withdrawn in light of Applicant's arguments and amendment.

Drawings

2. The drawings received November 1, 2005 are acceptable for examination purposes.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

The factual inquiries set forth in *Graham v. John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:

1. Determining the scope and contents of the prior art.
2. Ascertaining the differences between the prior art and the claims at issue.
3. Resolving the level of ordinary skill in the pertinent art.
4. Considering objective evidence present in the application indicating obviousness or nonobviousness.

Art Unit: 1745

3. Claims 1, 12 and 31-33 are rejected under 35 U.S.C. 103(a) as being unpatentable over JP 11-250917 A (JP '917) in view of U.S. Patent No. 4,233,833 (Balinski).

JP '917 discloses a method of manufacturing a segmented plate, comprising the following steps: providing a sheet of material having a fixed width; passing the sheet through a tool 14 a predetermined distance; forming a pattern on portion of the sheet (Figs. 8 and 9) with the tool along the length of the sheet, the pattern including ribs which are capable of being flow paths on opposite side of the sheet and outer portions being free of ribs; the sheet being continually drawn through the tool to form a plurality of sheets thereby repeating the steps of forming the pattern on the sheet and passing the sheet through the tool until the sheet possesses a desired quantity of segments (Figs. 1a, 1b and 5-9 as applied to claim 1).

With respect to the additional limitations of providing the plate in a fuel cell, the method claims are drawn to a process of making the sheet and thus it is held that the sheet is formed prior to disposing it within the fuel cell. Thus the method of making the sheet is distinct from the intended use of the sheet such as disposing the sheet in a fuel cell and any limitations defining such are not accorded patentable weight.

The ribs are formed perpendicular to the directional flow of the plate (Figs. 1a, 1b and 5-9 as applied to claim 12).

The continuous sheet is then cut to form the plates shown in Figs. 8 and 9 as applied to claim 31).

Art Unit: 1745

The sheet is coiled after stamping (Fig. 1b as applied to claim 32).

The differences between JP '917 and instant claim 1 are that JP '917 does not disclose forming sections with respect to the predetermined distance steps as recited in claim 1, or of providing apertures in the outer portions (claim 33).

JP '917 does teach of forming a plate having flat ends between which lies between undulating sections of ribs in the plate. JP '917 forms these ribs using what appears to be a continuous rolling array.

The use of dies or rollers to form corrugated plates is a well known technique in the art as shown by Balinski (Fig. 13 and col. 40-60). The process further provides mating apertures 11/12 in the planar outer portions of the plate (Fig. 3) for the purposes of maintaining the alignment of the plate as it passes through the tool.

Thus the use of either rollers or a die can be used to form corrugated plates having centrally disposed ribs between peripheral flat ends.

Therefore it would have been obvious to one of ordinary skill in the art at the time the claimed invention was made to modify the teachings of JP '917 by using either rollers or dies for forming corrugated plates having centrally disposed ribs between peripheral flat ends since they are known equivalent techniques for fabricating the same plate design. In using the die, the process inherently requires the predetermined distance steps as recited in claim 1 to continually form the ribs on the continuous substrate sheet as it is passed through the die.

Art Unit: 1745

Therefore it would have been obvious to one of ordinary skill in the art at the time the claimed invention was made to modify the teachings of JP '917 to further include mating apertures in the planar outer portions of the plate since it would have maintained the alignment of the plate as it passes through the tool.

4. Claims 10 and 11 are rejected under 35 U.S.C. 103(a) as being unpatentable over JP '917 in view of Balinski, as applied to claim 1 above and further in view of U.S. patent No. 6,261,710 (Marianowski).

The teachings of claim 1 have been discussed above and are incorporated herein.

The difference between claims 10 and 11 and JP '917 are that JP '917 does not disclose of forming coolant flow paths within each segment (claim 10) by mating two sheets having patterns together, the ribs of one sheet having a height greater than the ribs of the other such that channels exist between the two sheets (claim 11).

Marianowski discloses providing a nested separator arrangement in a dual undulated sheet separator in Fig. 3. This arrangement provides both reactant flow and coolant flow to the separator.

The motivation for providing the arrangement of Marianowski is that it improves the temperature control of the separator and fuel cells adjacent the separator.

Therefore it would have been obvious to one of ordinary skill in the art at the time the claimed invention was made to modify the teachings of JP '917 by providing the nested separator arrangement as suggested by Marianowski since

Art Unit: 1745

it would have improved the temperature control of the separator and fuel cells adjacent to the separator.

5. Claim 13 is rejected under 35 U.S.C. 103(a) as being unpatentable over JP '917 in view of Balinski, as applied to claim 1 above and further in view of U.S. patent No. 4,514,475 (Mientek).

The teachings of claim 1 have been discussed above and are incorporated herein.

The difference between claim 13 and JP '917 is that JP '917 does not disclose of folding the edges over onto itself to form a seal.

Mientek discloses folding the edges of a fuel cell separator (Figs. 2, 3, 5 and 6).

The motivation for folding the edges of the separator is that it provides a seal.

Therefore it would have been obvious to one of ordinary skill in the art at the time the claimed invention was made to modify the teachings of JP '917 by folding the edges of the separator over onto itself as suggested by Mientek since it would have provided a reactant seal.

6. Claims 1, 10-12 and 31-33 are rejected under 35 U.S.C. 103(a) as being unpatentable over Marianowski in view of JP '917 and Balinski.

In the alternative, if weight is given to the fuel cell process steps of claim 1:

Art Unit: 1745

Marianowski discloses a nested fuel cell separator arrangement in a dual undulated sheet separator in Fig. 3. This arrangement provides both reactant flow and coolant flow to the separator (as applied to claims 1, 10 and 11).

Marianowski does not teach of the method of manufacturing the plate.

The concept of providing corrugated features in a plate is a well known technique in the art of deforming metal plates as shown by JP '917 and Balinski, discussed above and incorporated herein (as applied to claims 1 and 31-33).

The motivation for using the process of JP '917 as Balinski is that it provides a high through-put process for manufacturing plural separator plates for mass production of the plates useful as fuel cell separators.

Therefore it would have been obvious to one of ordinary skill in the art at the time the claimed invention was made to modify the teachings of Marianowski by using the general plate manufacturing process of JP '917 and Balinski since it would have provided a high through-put process for manufacturing plural separator plates for mass production of the plates useful as fuel cell separators.

7. Claim 13 is rejected under 35 U.S.C. 103(a) as being unpatentable over Marianowski in view of JP '917 and Balinski, as applied to claim 1 above and further in view of U.S. patent No. 4,514,475 (Mientek).

The teachings of claim 1 have been discussed above and are incorporated herein.

The difference between claim 13 and Marianowski is that Marianowski does not disclose of folding the edges over onto itself to form a seal.

Art Unit: 1745

Mientek discloses folding the edges of a fuel cell separator (Figs. 2, 3, 5 and 6).

The motivation for folding the edges of the separator is that it provides a seal.

Therefore it would have been obvious to one of ordinary skill in the art at the time the claimed invention was made to modify the teachings of Marianowski by folding the edges of the separator over onto itself as suggested by Mientek since it would have provided a reactant seal.

Response to Arguments

8. Applicant's arguments with respect to claims 1-13 and 31-33 have been considered but are moot in view of the new ground(s) of rejection.

Allowable Subject Matter

9. Claims 2-9 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims. As set forth in the previous office action, none of the prior art of record is held to reasonably teach or suggest the pattern further includes a mating pair of apertures in the first outer portion of each segment and a second mating pair of apertures in the opposed second outer portion of each segment. Balinski only provides one aperture in each of the outer portions and does not teach or reasonably suggest providing two apertures in each section as shown in Fig. 22, by example (with respect to claims 2-9).

Conclusion

Art Unit: 1745

10. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

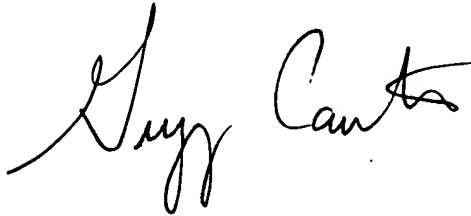
A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Gregg Cantelmo whose telephone number is 571-272-1283. The examiner can normally be reached on Monday to Thursday, 8:00-5:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Pat Ryan can be reached on 571-272-1292. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Art Unit: 1745

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

A handwritten signature in black ink, appearing to read "Gregg Cantelmo". The signature is fluid and cursive, with the first name "Gregg" and last name "Cantelmo" clearly distinguishable.

gc
May 15, 2006

Gregg Cantelmo
Primary Examiner
Art Unit 1745